
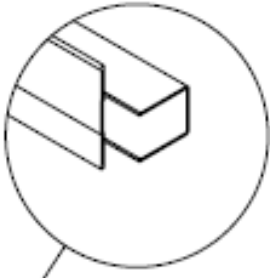



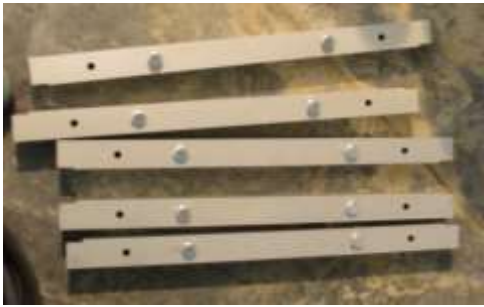
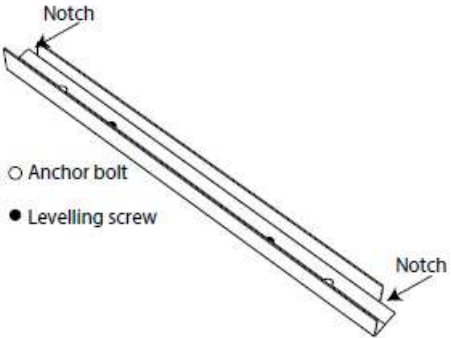



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	Operation Instruction Title: Platinum Front Corner Panels	Revision Date: 04/03/2018	Revised By: V. Frail
		Revision No. 1	Approved By: S. Ditner


Step (picture)	Step (Instructions)	Step (Tools Required)	Step (Safety & PPE)
OP100019 Step 1	<p>Check the panels and extrusions for dimensions and tolerances.</p> <p>Consult the Platinum Critical Dimensions file where necessary.</p>		<p>Throughout:</p> <p>Safety Shoes</p> <p>Safety Glasses</p> <p>Hearing protection as required</p> <p>Additional equipment as required by the site</p>
OP100019 Step 2 	<p>Optional:</p> <p>Apply the side panel trim to the side panel with silicone.</p> <p>Tape to secure.</p> <p>Allow to dry for at least 24 hours before proceeding.</p> <p>Note: if using this method, ensure the panel is square before applying the trim.</p>	<p>Caulking gun</p> <p>Painter's tape</p>	
OP100019 Step 3  Top side of the door jam extrusion	<p>Insert a hinge block in the top of the door jam extrusion (intermediate post).</p> <p>You may need to file the corners slightly to make it fit, or use a rubber mallet to hammer it in place.</p> <p>It must be flush at the top of the extrusion.</p>	<p>File</p> <p>Grinder</p> <p>Rubber mallet</p>	

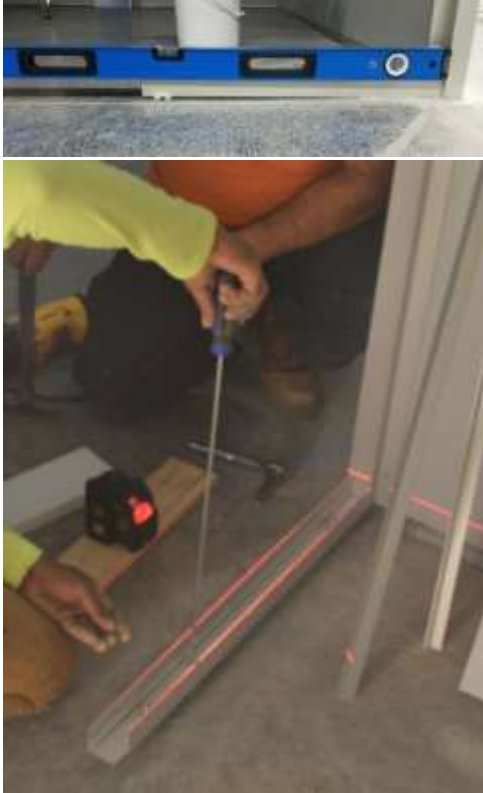


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Step (picture)	Step (Instructions)	Step (Tools Required)	Step (Safety & PPE)
OP100019 Step 4 	<p>Pre-drill a hole in the extrusion using a 3/8" drill bit, and then in the hinge block using a 1/8" drill bit.</p> <p>Using a P6200 self-drilling screw, affix the hinge block to the extrusion.</p>	Cordless drill 3/8" drill bit 1/8" drill bit #2 Phillips driver bit	
OP100019 Step 5 	<p>Insert the hinge block and hinge assembly into the bottom of the door jam extrusion.</p> <p>You may need to file the corners slightly to make it fit.</p> <p>Insert the block fully into the extrusion. It should be able to adjust to floor level easily if filed adequately.</p> <p>DO NOT use silicone on this hinge block. It must be able to move freely if needed.</p>	File Grinder	
OP100019 Step 6 	<p>Install levelling screws into the tapped holes in the front base channels.</p>	Cordless drill 7/8" socket Socket driver adapter	
OP100019 Step 7 	<p>Place the base channel along the chalk line marked before installing the console with the notched side towards the inside of the cabinet and the opposite side aligned with the chalk line.</p>		



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Step (picture)	Step (Instructions)	Step (Tools Required)	Step (Safety & PPE)
OP100019 Step 8 	<p>Check door opening critical measurements. All 4 diagonals should be equal, as should the 4 top and bottom measurements.</p> <p>Adjust the channel location as necessary.</p>	Measuring tape	
OP100019 Step 9 	<p>Drill 3/8" (9.5 mm) holes in the floor at the anchor points in the front base channel.</p> <p>Insert the anchors and tap once to seat the anchors.</p> <p>Do not tighten the anchors at this time.</p>	Hammer Drill 3/8" concrete bit Hammer	




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Step (picture)	Step (Instructions)	Step (Tools Required)	Step (Safety & PPE)
OP100019 Step 10 	<p>Level the front base channel to meet the height of the side base channel.</p> <p>Ensure there is at least 3/8" (9.5 mm) at the inside end of the base channel where the door hinges will be located.</p>	4 foot Level Laser line level Flat screwdriver Measuring tape	
OP100019 Step 11 	<p>Install shims as required, always going over by one from the height required rather than under.</p>		
OP100019 Step 12 	<p>Raise the levelling screws, tighten the anchor bolts, and then lower the levelling screws to just make contact with the floor.</p>	9/16" socket Ratchet Flat screwdriver	



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Step (picture)	Step (Instructions)	Step (Tools Required)	Step (Safety & PPE)
<p>OP100019 Step 13</p> 	<p>If required, remove the tape from the corner panels.</p> <p>Apply silicone to the base channel, header and corner extrusion, and then slot the corner panel into the base channel and corner extrusion.</p> <p>Note: The panel may be bowed slightly. In this case, install the panel so the bowed side is protruding into the cabinet.</p>	<p>Caulking gun Rubber mallet</p>	
<p>OP100019 Step 14</p> 	<p>Apply silicone to the inside of the door jam extrusion and slot onto the front corner panel.</p> <p>Ensure it is pushed snugly up against the header, and panel. Check that they are plumb.</p> <p>You may need to lift the header slightly to place this extrusion.</p> <p>You may need to use a crow bar to lift the extrusion from below the floor hinge plate up against the header.</p>	<p>Caulking gun 4 foot level Crow bar</p>	

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Step (picture)	Step (Instructions)	Step (Tools Required)	Step (Safety & PPE)
OP100019 Step 15	Pre-drill and insert a P6200 self-drilling screw into the hinge block in the top of the door jam extrusion as done for the corner post.	Cordless drill 3/8" drill bit 1/8" drill bit #2 Phillips driver bit	
OP100019 Step 16 	If applicable, apply silicone to the front corner panel trim and apply to the front corner panel. Note: You may need to use a hammer and piece of 2x4 to apply the force needed to insert the trim into the space between the panel and the extrusions.	Caulking gun Rubber mallet	
OP100019 Step 17 	Use two self-drilling screws to attach the top trim to the header.	Cordless drill #2 Phillips driver bit	
OP100019 Step 18 	Clamp the corner of the door jam extrusion to the header carefully, ensuring they are lined up.	Spring clamp	

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Step (picture)	Step (Instructions)	Step (Tools Required)	Step (Safety & PPE)
OP100019 Step 19 	<p>Check the door gaps.</p> <p>All 4 diagonals should be equal.</p> <p>All 4 top and bottom measurements should be equal.</p> <p>If not, adjust the door jam extrusion or console. Everything should be perfectly plumb.</p>	Measuring tape	
OP100019 Step 20 	<p>Anchor the front corner panel to the corner and door jam extrusions using 2 self-tapping screws from the interior of the cabinet.</p>	Cordless drill #2 Phillips driver bit	
OP100020 Step 21	<p>Proceed to outfitting the cabinet with ECU stands, Cabinet Add-Ons, etc.</p>		